(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPE.



(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 18 December 2003 (18.12.2003)

PCT

(10) International Publication Number WO 2003/105247 A3

(51) International Patent Classification⁷: H01L 41/24

(21) International Application Number: PCT/GB2003/002461

(22) International Filing Date: 6 June 2003 (06.06.2003)

· ·

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data: 0213006.0 6 June 2002

6 June 2002 (06.06.2002) GF

- (71) Applicant (for all designated States except US): DELPHI TECHNOLOGIES, INC. [US/US]; P.O. Box 5052, Troy, MI 48007 (US).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): GOAT, Christopher, Andrew [GB/GB]; Walnut Tree, North Meadow, Offham, West Malling, Kent ME19 5NU (GB).
- (74) Agents: KELTIE, David, Arthur et al.; David Keltie Associates, Fleet Place House, 2 Fleet Place, London EC4M 7ET (GB).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,

CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW.

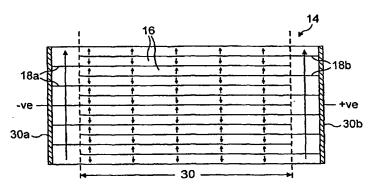
(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (88) Date of publication of the international search report:
 13 May 2004

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: METHOD OF POLING FERROELECTRIC MATERIALS



(57) Abstract: A method of poling a ferroelectric sample (14) of the type suitable for use in an actuator for an injection arrangement comprises the steps of providing a sample of ferroelectric material having first and second opposing end faces (23), first and second opposing side faces (21), and a stack of ferroelectric layers (16), wherein adjacent layers are separated from one another by internal electrodes (18a, 18b) arranged substantially parallel to the end faces (23) of the sample (14), and applying a primary external electrode arrangement (24a, 24b) to the first and second end faces (23) of the sample (14). A primary poling voltage is applied to the primary electrode arrangement (24a, 24b) so as to polarise substantially the entire ferroelectric sample along a single, first polarisation axis in a first polarisation direction. A secondary external electrode arrangement (30a, 30b) is applied to the side faces (21) of the sample (14), and a secondary poling voltage is applied to the secondary external electrode arrangement (30a, 30b) so as to polarise alternate ones of the ferroelectric layers (16) within those regions of the sample located between internal electrodes of opposite polarity. Alternate ones of the ferroelectric layers are polarised along substantially the first polarisation axis in the first polarisation direction and the others of the ferroelectric layers are polarised along a second, oppositely directed polarisation axis. The method provides a way of polarising substantially the entire sample whilst substantially avoiding discontinuities in ferroelectric strain throughout the sample (14), and particularly those regions adjacent to the side faces (21).





PCT/GB 03/02461

| A. CLASSII IPC 7 | CLASSIFICATION OF SUBJECT MATTER PC 7 H01L41/24 | | | | | | | |
|---|---|---|-----------------------|--|--|--|--|--|
| According to | o International Patent Classification (IPC) or to both national classificat | ion and IPC | | | | | | |
| B. FIELDS | SEARCHED | | | | | | | |
| Minimum do IPC 7 | cumentation searched (classification system followed by classification H01L | n symbols) | | | | | | |
| Documentat | ion searched other than minimum documentation to the extent that su | ich documents are included in the fields se | arched | | | | | |
| Electronic d | ata base consulted during the international search (name of data bas | e and, where practical, search terms used) | | | | | | |
| EPO-In | ternal, WPI Data, PAJ | | , | | | | | |
| C. DOCUMI | ENTS CONSIDERED TO BE RELEVANT | | | | | | | |
| Category * | Citation of document, with indication, where appropriate, of the rele | evant passages | Relevant to claim No. | | | | | |
| Х | US 6 356 008 B1 (NAKAJIMA MIKIO) 12 March 2002 (2002-03-12) | 1-3,7,9, 10 | | | | | | |
| Υ | column 1, line 65 -column 7, line figure 5 | 4,6 | | | | | | |
| Υ | US 4 649 313 A (ANDO AKIRA ET AL 10 March 1987 (1987-03-10) column 6, line 38 -column 6, line | 4,6 | | | | | | |
| | | | | | | | | |
| | · | | | | | | | |
| | | | , . | | | | | |
| | | | | | | | | |
| Furt | ther documents are listed in the continuation of box C. | Palent family members are listed | In annex. | | | | | |
| Special estamption of cited documents : | | | | | | | | |
| "T" later document published after the international filing date or priority date and not in conflict with the application but considered to be of particular relevance invention "E" earlier document but published on or after the international "Y" document of particular relevance; the claimed invention | | | | | | | | |
| filing of the document of the which | :laimed invention t be considered to cument is taken alone :laimed invention | | | | | | | |
| which is cried to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "O" document referring to an oral disclosure, use, exhibition or other means "O" document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. | | | | | | | | |
| *P* docum tater t | family | | | | | | | |
| Date of the | actual completion of the international search | Date of mailing of the international se | arch report | | | | | |
| | 11 March 2004 | 23/03/2004 | | | | | | |
| Name and | mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, | Authorized officer | | | | | | |
| ŧ | Fav: (+31-70) 340-2040, 1X. 31 651 690 fil, | Steiner, M | | | | | | |



Information on patent family members

PCT/GB 03/02461

| Patent document cited in search report | | Publication date | | Patent family member(s) | Publication date |
|--|----|---------------------|----------------------|--|--|
| US 6356008 | B1 | 12-03-2002 | JP JP | 3478227 B2 2001111132 A | 15-12-2003 20-04-2001 |
| US 4649313 | Α | 10-03-1987 | JP JP JP DE | 1736861 C 4018712 B 60066882 A 3434726 Al | 26-02-1993 27-03-1992 17-04-1985 18-04-1985 |